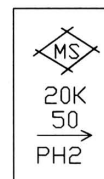


Unit : mm

SIZE (A)	d	L	JIS B 2220 20K FLANGE						H	W	Weight (kg)	REMARK
			D	C	g	t	f	n-φh				
50	51	267	155	120	96	18	2	8-19	385	200	30	
65	64	292	175	140	116	20	2	8-19	420	280	42	
80	76	318	200	160	132	22	2	8-23	440	280	55	
100	102	356	225	185	160	24	2	8-23	515	350	90	

Marking (EX)



				Nominal Pressure	JIS 20K
				Test Press. of Shell	5.1 MPa
				Test Press. of Seat	3.74 MPa
No.	DESCRIPTION	DATE	SIGN	Max. Working Temp.	425 °C
				Apply Medium	Water Steam Oil
Design and Manufacture Standard					
				Design and Manufacture Standard	JIS B2071, BS 1873
					JIS B2003
				Face to Face Dimension	JIS B2002
				Flange Dimension	JIS B2220

PART NO.	PART NAME	MATERIAL	Q'TY	REMARK
24	LANTERN RING	A182-F6a	1	
18	HANDLE NUT	S35C	1	
17	HANDWHEEL	Ductile Iron	1	
16	SLEEVE	A439-D2	1	
15	NUT	A194 2H	2	
14	EYE BOLT	A193 B7	2	
13	GLAND FLANGE	A216-WCB	1	
12	GLAND	A182-F6a	1	
11	PACKING	GRAPHITE	1s	T#2205+2250 Eq.
10	BACK SEAT	A182-F6a	1	
9	BONNET	SCPH2	1	
8	GASKET	Graphite	1	Spiral Wound
7	BONNET BOLT	A193 B7		
6	BONNET NUT	A194 2H		
5	DISC NUT	A182-F6a	1	
4	STEM	A182-F6a	1	
3	DISC	A105	1	Stellite Faced
2	SEAT RING	A105	1	Stellite Faced
1	BODY	SCPH2	1	

PART NO.	PART NAME	MATERIAL	Q'TY	REMARK
CAST STEEL JIS 20K FLANGED MANUAL OPERATED GLOBE VALVE OUTSIDE SCREW STEM SIZE 50A-100A				
SCALE				
APPROVED BY	CHECKED BY	DRAWN BY	DRAWING No.	
F.Makimura	M.Toyama	H.Hosoi	HCH010426	
MAY.16.2009	MAY.16.2009	MAY.16.2009		
MAKIMURA MFG CO LTD HIKONE SHIGA JAPAN				