



				Nominal Pressure	Class 150
				Test Press. of Shell	3.2 MPa
				Test Press. of Seat	2.2 MPa
No.	DESCRIPTION	DATE	SIGN	Max. Working Temp.	425 °C
				Apply Medium	Water Steam Oil
Design and Manufacture Standard					
				Design and Manufacture Standard	BS 1873
				Inspection and Test Standard	API 598
				Face to Face Dimension	ASME B16.10
				Flange Dimension	ASME B16.5

21	STEM GUIDE	SS400	1	
20	HANDLE NUT	A 1035	1	
19	HANDWHEEL	A216-WCB	1	Impact Type
18	SLEEVE NUT	S35C	1	
17	SLEEVE	A439-D2	1	
16	BEARING	COMMERCIAL	2	
15	NUT	A194 2H	2	
14	EYE BOLT	A193 B7	2	
13	GLAND FLANGE	A216-WCB	1	
12	GLAND	A182-F6a	1	
11	PACKING	GRAPHITE	1s	T#2205+2250 Eq.
10	BACK SEAT	A182-F6a	1	
9	BONNET	A216-WCB	1	
8	GASKET	Graphite	1	Spiral Wound
7	BONNET BOLT	A193 B7		
6	BONNET NUT	A194 2H		
5	DISC NUT	A182-F6a	1	
4	STEM	A182-F6a	1	
3	DISC	A105	1	13%Cr. Steel Faced
2	SEAT RING	A105	1	Stellite Faced
1	BODY	A216-WCB	1	

PART NO.	PART NAME	MATERIAL	Q'TY	REMARK
CAST STEEL ASME B16.5 CLASS 150				
MANUAL OPERATED GLOBE VALVE				
OUTSIDE SCREW STEM				
SIZE 8B (200A)				
APPROVED BY	CHECKED BY	DRAWN BY	DRAWING No.	
F.Makimura	M.Toyama	H.Hosoi	HCH010364-1	
NOV.16.2006	NOV.16.2006	NOV.16.2006		
MAKIMURA MFG CO LTD HIKONE SHIGA JAPAN				

Unit: mm

SIZE B (A)	d	L	ASME B16.5 Class 150 FLANGE						H	W	Weight (kg)	REMARK
			D	C	g	t	f	n-φh				
8*(200)	203	495	343	298.5	270	29	1.6	8-22	600	450	275	